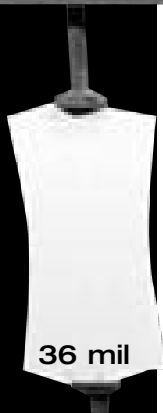


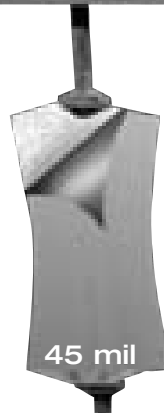
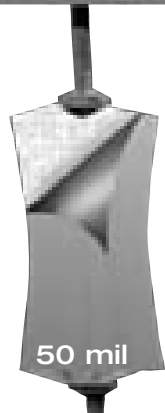






The force required to peel the exterior coating from the base fabric.

The test is performed on a one inch (2.5 cm.) wide sample of membrane. The exterior coating is sliced and peeled away from the base fabric. The results are reported in pounds-force (Newtons); or in cases where the coating cannot be peeled from the base fabric, it is reported as a "no peel".

* All results have been reported in the machine direction (MD) of the fabric.

ASTM D751 ADHESION OF COATING

	PVC #4	TPO #1	TPO #2	PVC #3	PVC #2	CPA	PVC #1	NBP
								
36 mil	48 mil	45 mil	45 mil	50 mil	48 mil	40 mil	45 mil	50 mil
NO PEEL	NO PEEL	14.8 LBF (65.8 N)	13.4 LBF (59.6 N)	12.8 LBF (56.9 N)	11.2 LBF (49.8 N)	11.2 LBF (49.8 N)	10.9 LBF (48.5 N)	5.1 LBF (22.7 N)

This test relates to the ability of the coating to adhere to the base fabric. Good coating adhesion is important in preventing delamination of the coating compound.

Good adhesion is also a prerequisite to weld strength.

Delamination will result in leakage through the membrane or along the seam and promote premature failure of the roof system.



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